Flow charge for demilitarization
155 mm ICM DM 662 B-B

1. Remove lifting plug from 155 mm ICM DM 662 B-B.
2. Remove propelling charge from 155 mm ICM DM 662 B-B.
3. Remove 155 MM ICM DM 662 B-B from pallet.
4. Remove base closure and igniter DM 1482 from 155 MM ICM DM 662 B-B.
5. Remove bottom from 155 MM ICM DM 642.
6. Press out bomblet from 155 MM ICM DM 662 B-B.
7. Transfer bomblet to cutting.

Empty projectile
Transfer projectile to cutting
Flow charge for demilitarization
155 mm ICM DM 662 B-B

1. Transfer projectile to cutting
2. Cut 155 MM ICM DM 642 projectile.
3. Transfer bomblet to cutting
4. Pack copper cone for heat treatment
5. Packing comp A-3
7. Cut fuze from bomblet 1383.
10. Quality inspection
11. Separate material.

Quality plan

Contract no.
Flow charge for demilitarization
155 mm ICM DM 662 B-B

4. Heat treatment

OP 13
Pack copper cone w/comp A-5.

OP 14
Palletizing copper cone w/comp A-5.

Copper cone w/comp A-5.

Q
Quality inspection

Heat treatment of copper cone with comp A-5.

4. Heat treatment

OP 15
Pack metal parts w/comp A-5.

OP 16
Palletizing Metal parts w/comp A-5.

Metal parts w/comp A-5.

Q
Quality inspection

Heat treatment of metal parts w/comp A-5.
Quality plan

Flow charge for demilitarization
155 mm ICM DM 662 B-B

Ammunitionsarsenalet A/S
Tuenevje 120
Denmark.

Quality inspection

Contract no.

7 Packing igniter DM 1482.

Pack igniter DM 1482.

Palletizing of igniter DM 1482.

Igniter DM 1482

Quality inspection

D Destruction of igniter DM 1482.

6 Packing igniter DM 1482.

Base closure

Dissemble base closure.

1 Recycling

Pack Gas generator DM 1483.

Palletizing of gas generator DM 1482.

Q Quality inspection

D Destruction of gas generator DM 1482.
Flow charge for demilitarization
155 mm ICM DM 662 B-B

Packing comp A-5

Comp A-5

Palletizing of comp A5.

Quality inspection

Destruction of comp A-5.

Pack fuze 1386.

Packing comp A-5.

Palletizing of comp A5.

Quality inspection

Destruction of fuze 1386.